

We claim:

Sub 1  
 1. A method of aligning a rubber blanket formed with register cut-outs, relative to a clamping device having register pins, for clamping the rubber blanket onto a cylinder, which comprises bringing the register cut-outs formed in the rubber cylinder into contact with the register pins of the clamping device when the clamping device has been applied to the cylinder.

Sub 2  
 2. A rubber blanket having register cut-outs and being formed of blanket material, comprising a clamping bar of the rubber blanket, the cut-outs being formed in said clamping bar.

3. The rubber blanket according to claim 2, wherein said clamping bar is disposed only on an underside of the blanket material.

4. The rubber blanket according to claim 2, wherein said clamping bar projects beyond an edge of the blanket material.

5. The rubber blanket according to claim 4, wherein said edge is a leading edge of the blanket material.

6. The rubber blanket according to claim 2, wherein the register cut-outs are formed only in said clamping bar.

7. The rubber blanket according to claim 2, including a sealing substance provided in at least one corner angle between the blanket material and said clamping bar.

*a*  
8. The rubber blanket according to claim 2, including a clamping device, only said clamping bar being grippable by said clamping device for fastening the rubber blanket to a cylinder.

*B*  
9. A rubber blanket comprising structures defining register cut-outs, said register cut-outs being arranged in the rubber blanket so as to correspond to register cut-outs formed in a printing plate.

*a*  
10. A printing machine having a rubber blanket with register cut-outs and being formed of blanket material, the rubber blanket comprising a clamping bar, and the cut-outs being formed in said clamping bar.

*a*  
11. A varnishing machine having a rubber blanket with register cut-outs and being formed of blanket material, the rubber blanket comprising a clamping bar, and the cut-outs being formed in said clamping bar.